



**TECHNICAL SPECIFICATIONS**

**8" OD NMCS DP. (Non-Mag. Flex Collar), 6-5/8" Reg. Conn's.**

**New**

**Premium**

80% Remaining Body Wall

**DESCRIPTION**

Type	Non-Magnetic
Range	2
Conventional=welded T-J. / Integral=Monoblock	Integral

**TUBE DATA**

Material grade		P-530 / Amagnit-501			
Internal plastic coating		N/A			
Tube body OD x ID	inch	6,625	2,813	5,863	2,813
Wall thickness, nominal	inch	1,906		1,525	
Cross Sectional Area	inch <sup>2</sup>	28,259		20,781	
Polar Sectional Modulus	inch <sup>3</sup>	55,239		37,468	
Tensile yield pipe	lbf	2 825 000		2 078 000	
	<i>kN</i>	<i>12 566</i>		<i>9 243</i>	
Torsional yield pipe	lbf-ft	265 600		180 100	
	<i>kNm</i>	<i>360,1</i>		<i>244,2</i>	
80% Torsional Yield	lbf-ft	212 480		144 080	
	<i>kNm</i>	<i>288,1</i>		<i>195,3</i>	

**CONNECTIONS DATA**

Connection type		6-5/8" Reg. (API)			
Stress Relief Grooves		SRG / BB			
Material grade		P-530 / Amagnit-501			
Hardbanding		Inconel-625 / CastoMag-45513			
OD x ID	inch	8,000	2,813	7,750	2,813
B.S.R.	x : 1	2,60		2,30	
Tensile yield tooljoint	lbf	1 822 800		1 822 800	
	<i>kN</i>	<i>8 108</i>		<i>8 108</i>	
Torsional yield tooljoint	lbf-ft	86 600		85 800	
	<i>kNm</i>	<i>117,4</i>		<i>116,3</i>	
Make up torque (Max.)	lbf-ft	53 900		53 400	
	<i>kNm</i>	<i>73,1</i>		<i>72,4</i>	

**OPERATIONAL DATA**

Tool-joint/Drill-pipe torsional ratio		0,33		0,48	
Drift diameter	inch		2,688		
Type of elevator shoulder			18°		
Burst pressure	psi	50 350		46 030	
	<i>Mpa</i>	<i>347</i>		<i>317</i>	
Collapse pressure	psi	40 990		38 490	
	<i>MPa</i>	<i>283</i>		<i>265</i>	
Adjusted weight	lbs/ft		112,8		
	<i>kg/mtr</i>		<i>167,8</i>		
Approx weight each joint	lbs		3 495		
	<i>kg</i>		<i>1 585</i>		
Capacity	gal/ft		0,324		
	<i>ltr/mtr</i>		<i>4,02</i>		
Open end displacement	gal/ft		1,73		
	<i>ltr/mtr</i>		<i>21,49</i>		
Closed end displacement	gal/ft		2,05		
	<i>ltr/mtr</i>		<i>25,51</i>		
Built In Length (shoulder to shoulder)	ft		31,0		
	<i>mtr.</i>		<i>9,45</i>		

Calculated using nominal OD & ID. Safety & Dope friction factor used: 1.0

Values herein is meant as guidelines only. Odfjell will not be held liable for any damage or injuries !

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