

Equipment No's: Ref. Enclosed page

Spec. No.: HWDP-5.5-07

TECHNICAL SPECIFICATIONS

5-1/2" OD Heavy-Weight Drill Pipe, 4145, 5-1/2" FH Conn's.
New
Premium

80% Remaining Body Wall

DESCRIPTION

 Type AISI-4145, 47.81#
 Range 2
 Conventional=welded T-J. / Integral=Monoblock Integral

TUBE DATA

Material grade		AISI-4145H (110 ksi)			
Internal plastic coating		TK-34P / TC-2000			
Tube body OD x ID	inch	5,500	3,500	5,100	3,500
Wall thickness, nominal	inch	1,000		0,800	
Cross Sectional Area	inch ²	14,137		10,807	
Polar Sectional Modulus	inch ³	27,310		20,269	
Tensile yield pipe	lbf	1 555 100		1 188 800	
	kN	6 917		5 288	
Torsional yield pipe	lbf-ft	144 450		107 210	
	kNm	195,8		145,4	
80% Torsional Yield	lbf-ft	115 560		85 768	
	kNm	156,7		116,3	

CONNECTIONS DATA

Connection type		5-1/2" FH.			
Stress Relief Grooves		SRG / BB			
Material grade		AISI-4145H (110 ksi)			
Hardbanding		Arnco-300XT / TCS-Titanium			
OD x ID	inch	7,250	3,500	6,719	3,500
B.S.R.	x : 1	2,25		1,60	
Tensile yield tooljoint	lbf	1 294 800		950 200	
	kN	5 760		4 227	
Torsional yield tooljoint	lbf-ft	58 700		42 260	
	kNm	79,6		57,3	
Make up torque (Max.)	lbf-ft	37 700		24 000	
	kNm	51,1		32,5	

OPERATIONAL DATA

Tool-joint/Drill-pipe torsional ratio		0,41		0,55
Drift diameter	inch		3,375	
Type of elevator shoulder			18°	
Burst pressure	psi	35 000		32 000
	Mpa	241		221
Collapse pressure	psi	32 730		29 100
	MPa	226		201
Adjusted weight	lbs/ft		56,85	
	kg/mtr		84,6	
Approx weight each joint	lbs		1 762	
	kg		799	
Capacity	gal/ft		0,501	
	ltr/mtr		6,22	
Open end displacement	gal/ft		0,87	
	ltr/mtr		10,80	
Closed end displacement	gal/ft		1,37	
	ltr/mtr		17,03	
Built In Length (shoulder to shoulder)	ft		31,0	
	mtr.		9,45	

Calculated using nominal OD & ID. Safety & Dope friction factor used: 1.0

Values herein is meant as guidelines only. Odfjell will not be held liable for any damage or injuries !

<http://www.ows.no/Legal-Notice>

Docs. # 1087003

Frb - 12.12.2014.



<i>String number:</i>	<i>Joints:</i>	<i>Individual serial numbers:</i>
OWS-HWDP-5126	22	OWS-187 to OWS-208
OWS-HWDP-51215	26	5469 to 5494