

TECHNICAL SPECIFICATION

TUBING	CONNECTION	WEIGHT/QUALITY	SERVICE
3 1/2"	TPS TS-6	12.95 LB/FT, P110	STANDARD

DESCRIPTION

Pipe OD/ID/Wall Thickness	3 1/2" x 2,750" x 0,375"
Pipe Grade	P110
Pipe Weight	12,95 lb/ft.
Joint Weight	210 kg
Average Joint Length	31 ft./9.4 mtr.
Drift Diameter	2,625"
Connection Coupling OD	4,313"
Box OD Taper	16o
New Pipe Tensile	405.000 lb
New Pipe Torsional	20.040 ft.lb.
New Pipe Burst	20.630 PSI
New Pipe Collapse	21.050 PSI
Connection Pressure Rating, Burst	as per new pipe
Connection Pressure Rating, Collapse	as per new pipe
Connection make-up, minimum	7.000 ft. lb
Connection make-up, optimum	7.880 ft. lb
Connection make-up, maximum	8.750 ft. lb

TUBING CAPACITIES

Displacement, closed end	6,21 l/m
Displacement, open end	2,43 l/m
Capacity	3,83 l/m

Delivered by TPS Technitube 1997 in accordance with API spec 5CT.